



# MonTec

Charged Particle Optics Simulation Tools

## Product description:

- **INTERAC Modeling Environment**
- **Monte Carlo Simulation Program**

Version 1.2 – January 2004, © Caneval BV

# MonTec Particle Optics Simulation Tools

## Overview

The MonTec Particle Optics Simulation Tools package supports the design and optimization of particle optical systems in which the impact of Coulomb interactions on the system performance is significant, e.g.:

- Electron- and ion-beam lithography systems,
- Low-voltage scanning electron microscopes, and
- High brightness electron- or ion-sources.

The software provided by MonTec results from the research programs carried out by Guus Jansen and co-workers over the past two decades for Delft University of Technology and IBM's General Technology Division in the USA. The theoretical models on which the MonTec software is based have become the standard approach in particle optics to evaluate the impact of Coulomb interactions in particle beams. The theory has been published in many articles and a review can be found in the following publications:

- 1) G.H. Jansen, Coulomb Interactions in Particle Beams, Advances in Electronics and Electron Physics, Supplement 21, Academic Press, Boston, 1990
- 2) G.H. Jansen, Trajectory displacement effect in Particle Projection Lithography Systems: Modifications to the Extended Two-Particle Theory and Monte Carlo Simulation Technique, Journal of Applied Physics, Vol.84, No 8, p. 4549 (1998)
- 3) P.Kruit and G.H. Jansen, Space Charge and Statistical Coulomb Effects (Handbook of Charged Particle Optics, Ed. Jon Orloff, CRC Press, New York 1997)

The particle optics simulation software provided by MonTec was first commercially released in 1990 and is used by companies and universities around the world for the design and optimization of electron- and ion-beam lithography systems and scanning electron microscopes.

## Latest release features

The MonTec software has been recently (2003) upgraded into a Windows compliant integrated modeling environment with the capability to apply and compare the following complementary theoretical approaches to estimate the impact of Coulomb interactions in combination with lens aberrations:

- Monte Carlo simulation, a brute force numerical method in which a bunch of particles with randomly chosen initial coordinates, reflecting the properties of the beam in the vicinity of the source, is traced through a user defined system,
- Analytical equations from the Extended Two-Particle (ETP) model as published in references 1 and 2, and
- Slice method based on a numerical integration of the analytical equations from the ETP-model for a thin cylindrical slice of the beam.

The MonTec software provides the means to define a particle optical system, to apply the analytical models for lens aberrations and particle interactions, to run and analyze the outcome of Monte Carlo simulations and to compare the outcome of the different theoretical approaches. It provides a modeling environment that is both powerful and easy to use. The performance of particle beam systems can be evaluated with limited effort and without the need for a detailed understanding of the underlying theory.

## Core software programs

The MonTec software serves to simulate electron (or ion) Gaussian beam, shaped beam and projection lithography systems, electron (or ion) scanning microscopes and similar devices. The MonTec package consists out of two separate, but tightly integrated, programs:

- **INTERAC:** An MS Excel based modeling environment to define and analyze particle optical systems. It provides an interactive user interface to specify the properties of a particle optical system consisting out of a particle source, followed by a succession of particle optical components - such as lenses, quadrupoles, deflectors and apertures – separated by drift spaces or spaces where the beam is linearly accelerated or decelerated. INTERAC provides a plot of the system as it is defined, showing the various optical components and the beam built-up from the first-order primary rays. The system plot is generated dynamically, meaning that any changes made by the user to the input data are directly reflected in the system plot. The system description defined this way is used by INTERAC to calculate first order properties of the beam, the geometrical and chromatic aberrations and the impact of Coulomb interactions. The same system description is used to execute both the analytical and slice-method calculations and to generate the input files for the corresponding MC simulation. The results of the MC simulation can be imported to allow a direct comparison of the results obtained with the analytical approach, the slice method and the MC simulation.
- **MC:** A FORTRAN based program to execute Monte Carlo simulations. It can be run as a stand-alone program or, which is more convenient, in conjunction with INTERAC. Monte Carlo simulation of particle beams is a brute force numerical method in which a bunch (or sample) of particles with randomly chosen initial coordinates, reflecting the properties of the beam in the vicinity of the source, is traced through a user defined system. The trajectories are determined by updating the positions and velocities of each particle at regular time intervals, taking the Coulomb repulsion experienced from all other particles in the sample into account. Lenses and other optical elements can be specified and are modeled in the thin-lens approximation. The ray tracing can be repeated for a number of samples, each starting with a different "seed" of initial conditions. The final coordinates, accumulated from all seeds, are processed in order to reduce the information to a limited number of characteristic quantities, such as the width of the energy distribution, the defocusing distance and the spatial broadening in the plane of best focus. The particle positions as well as their energy and spatial distribution are stored by to file for separate analysis, for which INTERAC can be used.

## Design objectives of the MonTec package

The MonTec Particle Optics Simulation Tools package has been designed to meet the following objectives:

- Provide an **Integrated modeling environment:** INTERAC provides an interactive user interface to specify the properties of a particle optical system consisting out of a particle source, followed by a succession of particle optical components - such as lenses, quadrupoles, deflectors and apertures – separated by drift spaces or spaces where the beam is linearly accelerated or decelerated. INTERAC provides a plot of the system as it is defined, showing the various optical components and the beam built-up from the first-order primary rays. The system plot is generated dynamically, meaning that any changes made by the user to the input data are directly reflected in the system plot. The system description defined this way is used by INTERAC to calculate first order properties of the beam, the geometrical and chromatic aberrations and the impact of Coulomb interactions. The same system description is used to execute both the analytical and slice-method calculations and to generate the input files for the corresponding MC simulation. The results of the MC simulation can be imported to allow a direct comparison of the results obtained with the analytical approach, the slice method and the MC simulation.

## Design objectives of the MonTec package- Continued

- Provide **automatic parameter selection** for analytical and Monte Carlo calculations. Given the system specification, INTERAC automatically determines the input parameters for the analytical and slice method calculations based on an analysis of the location of beam crossovers, the location of the image planes conjugated to the source and the target and the transverse magnifications from these planes to the source and target respectively. These automatically generated input parameters for the analytical and slice method can be overwritten by the user if desired. For the Monte Carlo simulations, INTERAC provides a facility to automatically set some of the key MC model parameters such as the sample size NSAM and number of seeds NSEED. For this, INTERAC evaluates the sample length relative to the lateral dimensions of the beam, assuring that some user-specified critical ratios are met. Based on the selected MC input data, INTERAC also estimates the run time of the corresponding MC simulation. These facilities provide the means to balance the run-time and the expected accuracy of the MC simulation prior to execution. The automatic parameter settings provided by INTERAC allow the users to carry out analytical calculations and MC simulations without the need to explore the details of the underlying modeling concepts.
- Provide **graphical tools to inspect Monte Carlo results**. The various output files generated by the Monte Carlo programming - containing the general output data, the energy distributions, the spatial distributions in selected reference planes, the lateral particle positions in selected reference planes and the complete phase-space co-ordinates of all particles near the target - can be imported by INTERAC for subsequent analysis. INTERAC automatically create plots of the energy and spatial distributions, the lateral particle positions in the reference planes, as well as various cross-section of the phase space co-ordinates near the target. INTERAC thereby provides the means to inspect all MC results in full detail and replaces the program MCPLOT provided in the previous release of the MonTec package.
- Provide **data management facilities** to design and administrate computer experiments: INTERAC associates each case with a unique run-number and employs series IDs to allow the user to specify groups of runs. Each run corresponds to a unique user-specified set of MC input and output file names. Various file manipulations and data storage tasks can be executed for a selected series of MC runs through a single instruction by the user. Furthermore, INTERAC has incorporated the means to compare and plot the results of different runs to investigate the dependency on system as well as model parameters.
- Provide **flexibility while assuring maintainability**: INTERAC has been designed to provide rich functionality and extensive flexibility. The user can specify various series of runs to analyze a particle optical system under different experimental conditions, apply alternative theoretical approaches, store the corresponding results and create customized plots to analyze trends. The user may also change various modeling, data-management and plotting parameters to tailor INTERAC to its specific needs. In order to assure that INTERAC can be properly maintained, default settings can be retrieved on individual basis or for all parameters as a whole. INTERAC includes various spreadsheet management functions to restore default settings and clear user data.

## Typical Usage

The MonTec Particle Optics Simulation Tools package is used by industrial R&D groups, universities and research institutes around the world and is typically used to:


- Verify and optimize the design of high speed electron and ion lithography systems,
- Verify and optimize the design of low-voltage scanning electron microscopes,
- Verify and optimize the design of high brightness Schottky and field emission guns,
- Explore and evaluate novel particle optical concepts, such as e-beam projection systems and high resolution & high throughput mask less wafer stepper, and
- Support university courses on particle optics.

Mastering the MonTec Particle Optics Simulation Tools is straightforward for students and academic professionals alike due to its easy to use graphical interface, its interactive system definition facilities, its fully integrated capability to apply different theoretical approaches, its automatic selection of key modeling parameters, the comprehensive documentation, available electronically and in book form, and the extensive literature on the underlying theory

## INTERAC user interface components

The INTERAC workbook consists of 16 user worksheets. These worksheets contain a mixture of headings, guidelines, input cells, output areas, graphs and controls (macro buttons that activate Visual Basic routines to perform certain tasks for the user), which together constitute the user interface. The cell- and font-colors are used in a systematic way, e.g. input areas are yellow, section headings are light blue, macro controls are gray etc. The sections below and on the following pages show some of the worksheets and describe the key functionality.

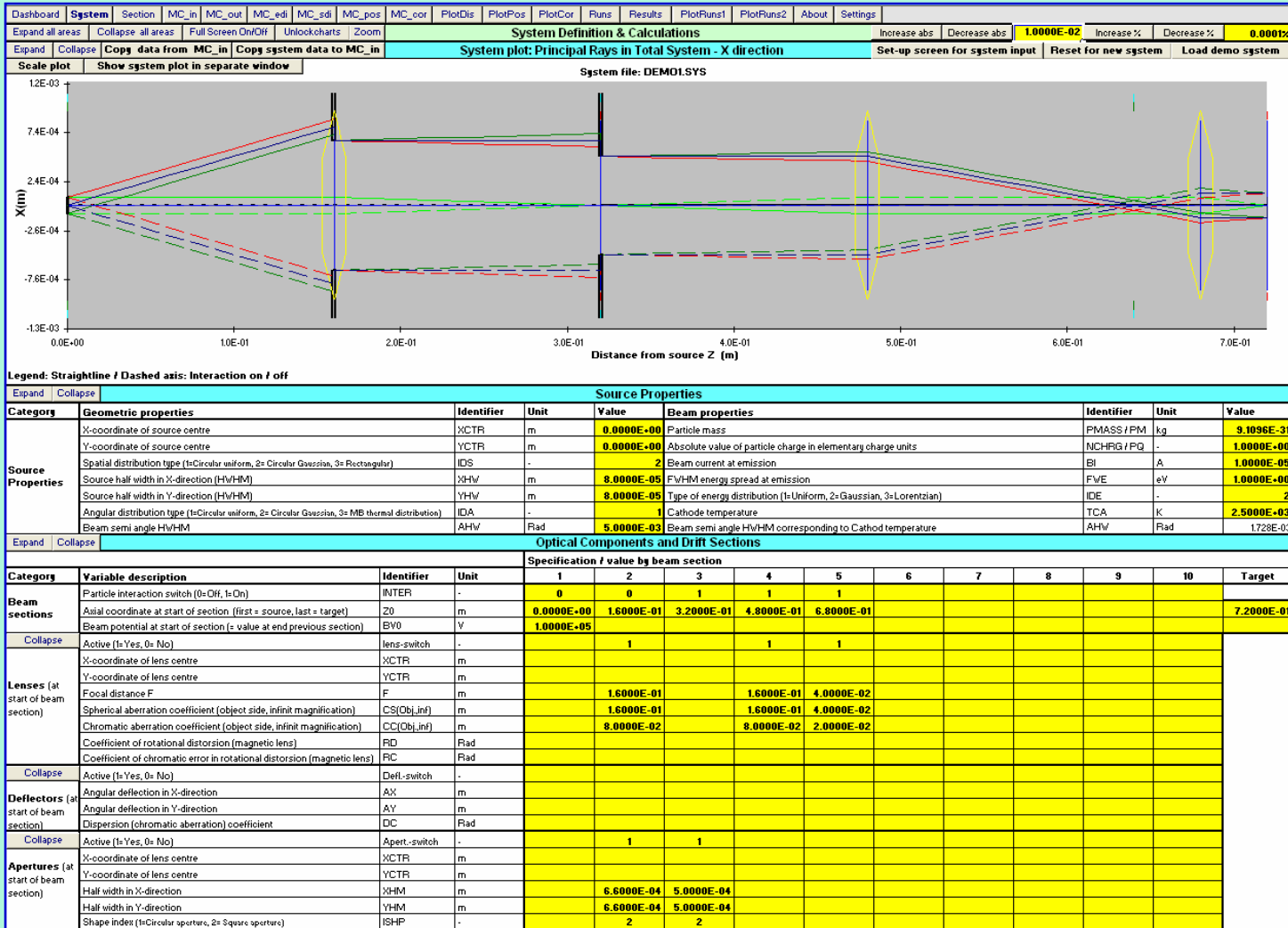
**Dashboard:** The *Dashboard* worksheet groups the key user controls and entry fields to specify the user workspace; to import and export files; to schedule MC batch jobs for background processing; to perform data analysis and calculations; to store results to memory and to execute spreadsheet management functions (such as the clearance of user data and the reset of the program to its default settings). The figure below shows the *Dashboard* screen.

Dashboard	System	Section	MC_in	MC_out	MC_edi	MC_sdi	MC_pos	MC_cor	PlotDis	PlotPos	PlotCor	Runs	Results	PlotRuns1	PlotRuns2	About	Settings																																
Full Screen On/Off			Expand	Collapse	Zoom	<b>Interac Dashboard</b>																																											
Version 1.7, Licensed to Caneval BV, 19/1/2004																																																	
<b>File Locations and Selected Runs from Worksheet 'Runs'</b>																																																	
MC run files	MC executable and run-files drive & directory		C:	MonTec\MC										Browse																																			
	Workload & executable files (minus extension)		Workld	MC																																													
MC files for data analysis	MC input files drive & directory		C:	MonTec\Demo\In										Same as run files	Browse																																		
	MC output files drive & directory		C:	MonTec\Demo\Out										Browse																																			
Selected series	Series ID (or "All" for all runs in all series)		Systems		Previous series		Next series		Go to 'Runs' specification area																																								
	Number of runs in series		6		Previous run		Next run																																										
Selected run	Selected run no.		1		<b>Run 1 - Series Systems : DEMO1.DAT &amp; DEMO1.SYS</b>																																												
	Data file identifier		DEMO1																																														
	System file identifier		DEMO1																																														
<b>Input and Output File Names for Selected Run: 1</b>																																																	
File type								Extension	Filename						Exist ?																																		
Input files	MC-data input file						DAT	DEMO1.DAT						TRUE																																			
	MC-system input file						SYS	DEMO1.SYS						TRUE																																			
Output files	MC- coordinates input/output file						COR	DEMO1.COR						TRUE																																			
	MC- general output file						OUT	DEMO1.OUT						TRUE																																			
	MC-energy distribution output file						EDI	DEMO1.EDI						TRUE																																			
	MC-spatial distribution output file						SDI	DEMO1.SDI						TRUE																																			
	MC- radial positions output file						POS	DEMO1.POS						TRUE																																			
Workload execution command line		RUN MC C:\MonTec\Demo\In\DEMO1 * Workld C:\MonTec\Demo\Out\DEMO1																																															
<b>Monte Carlo Simulation (Automatic MC Parameters: Off)</b>																																																	
Export input file MC DAT		<input checked="" type="checkbox"/>	Export files		Add selected run to workload			Run job			<b>Workload started: C:\MonTec\MC\Workld.BAT</b>																																						
Export input file MC SYS		<input checked="" type="checkbox"/>	Edit files		Add selected series to workload			Run workload																																									
Copy system data first ?		<input checked="" type="checkbox"/>			Edit workload			Clear workload										C:\...																															
<b>Data Analysis for Selected Run: 1</b>																																																	
Input files		<input checked="" type="checkbox"/>	<b>Import "checked" files</b>		Import MC DAT & MC SYS files		Show system		<b>Completed - Run 1</b>																																								
Copy input data to system ?		<input checked="" type="checkbox"/>			Import MC OUT file												<b>Completed - Run 1</b>																																
General output file		<input checked="" type="checkbox"/>			Import MC EDI file																				<b>Completed - Run 1</b>																								
Energy distribution file		<input checked="" type="checkbox"/>			Import MC SDI file																												<b>Completed - Run 1</b>																
Maintain current scale ?		<input type="checkbox"/>			Import MC POS file																																				<b>Completed - Run 1</b>								
Spatial distribution file		<input checked="" type="checkbox"/>			Import MC COR file																																												<b>Completed - Run 1</b>
Maintain current scale ?		<input type="checkbox"/>					<b>Completed - Run 1</b>																																										
Positions file		<input checked="" type="checkbox"/>													<b>Completed - Run 1</b>																																		
Maintain current scale ?		<input type="checkbox"/>																					<b>Completed - Run 1</b>																										
Max no particles (<60000)		5,000																													<b>Completed - Run 1</b>																		
Co-ordinates file		<input checked="" type="checkbox"/>																																					<b>Completed - Run 1</b>										
Maintain current scale ?		<input type="checkbox"/>																																													<b>Completed - Run 1</b>		
Max no particles (<60000)		5,000					<b>Completed - Run 1</b>																																										
<b>Data Storage to Worksheet 'Results'</b>																																																	
Extrac key results from OUT files ?		<input checked="" type="checkbox"/>	Store data for selected run		Store data for selected series										Clear all data from memory			<b>MC input &amp; output data and analytical calculation stored - Run 1</b>																															
Execute analytical calculation ?		<input checked="" type="checkbox"/>																																															
<b>Spreadsheet Management</b>																																																	
User data and settings:		Reset all screens		Clear all user data		Reset all model parameters									Reset entire spreadsheet		<b>Task abandoned</b>																																
Clear worksheet 'Runs' data?		<input checked="" type="checkbox"/>																																															



# INTERAC user interface components- Continued

**System:** The *System* worksheet provides an interactive environment to enter, review and modify all particle optical system variables and parameters and to specify the model parameters for the different calculation methods. An implicit ray-tracing module displays the beam envelope, the primary rays, the properties of the source, the optical components and the drift, acceleration or deceleration spaces in between the components. The optical properties such as the angular and spatial distributions, optical planes conjugated to the source and the target respectively and corresponding magnifications are estimated by the program to automate the input for the analytical and the slice method. The figure below displays the top part of the *System* screen, where the user can interactively define the system to be modeled.



The *System* worksheet provides the capability to advice on or automatically select the optimum MC parameters - such as the sample size and the number of seeds - based on the properties of the beam and certain criteria set by the user, such as the minimum sample length relative to the lateral dimensions of the beam. All parameters can be overwritten by the user if desired. The figure on the top of the next page shows the part of the *System* screen, where the user can verify and, if desired, overwrite the MC parameters selected by INTERAC.

# INTERAC user interface components- Continued

Expand   Collapse		Monte Carlo Simulation Parameters														Automatic: Off On Off							
Key MC data input file parameters (See worksheet MC_in for full details)										MC system input file commands for data analysis and storage (See worksheet MC_in for full details)													
MC input files settings	ICONS	NDE	NDT1	NDT2	ISTOREE	ISTORET1	ISTORET2	IMT1	IMT2	Coordinates storage/retrieval (1=Yes, 0=No)	Radial positions analysis and storage (0=No, 1= in target plane, 2= in plane of best focus, 3=in target and plane of best focus)				Energy distribution analysis (0=No, 1=without PROCCO, 2=with and with PROCCO)								
	2	50	50	100	1	1	1	-1	1	STOREC	READC	TBR	RNDTBR	RECTBR	STOREP	SYMEBR	ASVEBR						
	INTER	NSAM	NSEED	NFIELD	NSTEP	ISTEPA	IRLIM	NINT	IPROC	4	0	3	0	3	3	2	0						
Rag tracing algorithm and run-time estimate	Beam section	1		2		3		4		5		6		7		8		9		10		Target	
	Rag tracing algorithm by beam section (1=DRIFT1,2=DRIFT2,3=DRIFT3; 2=Default)	2																					
	Number of particles in the sample by beam section (NSAM)	1,700		1,473		846		846		846												846	
	Total number of particles by beam section in all seeds (NTOT = NSAM X NSEED)	10,200		8,839		5,073		5,073		5,073												5,073	
	Expected run-time per section per seed (min)	2.288E-04		2.189E-04		2.778E-02		2.778E-02		2.778E-02												8.378E-02	
All NSAM/NSEED criteria met										Total number of particles at source: 10,200				Minimum sample length/ beam width: 2.903E+00									
Estimated total job run time (Settings: Comp. speed relative to benchmark = 1.00): 42 s										Total number of particles at target: 5,073				Maximum sample length/ beam width: 3.193E-01									

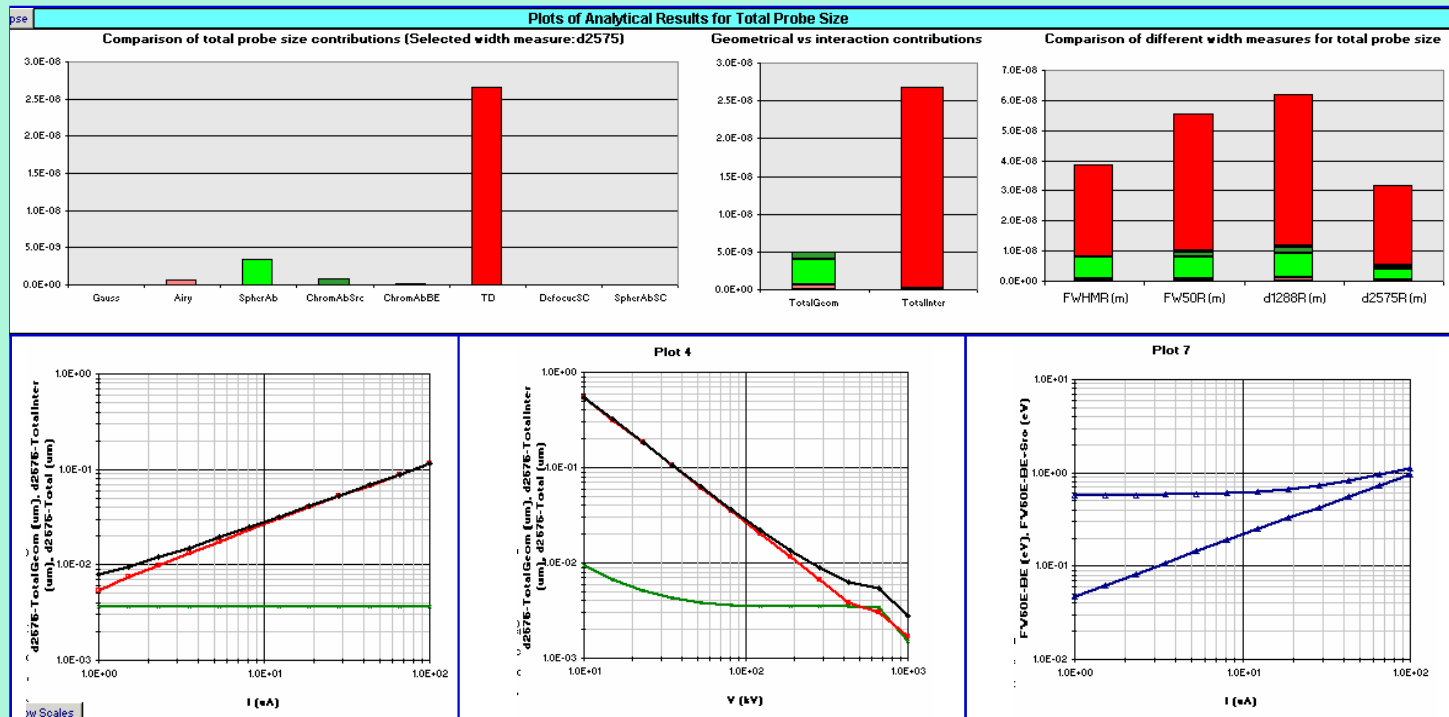
  

Scale plot		Beam Diameter and Sample Length in Total System									
Length (m) and Ratio	z(m)										

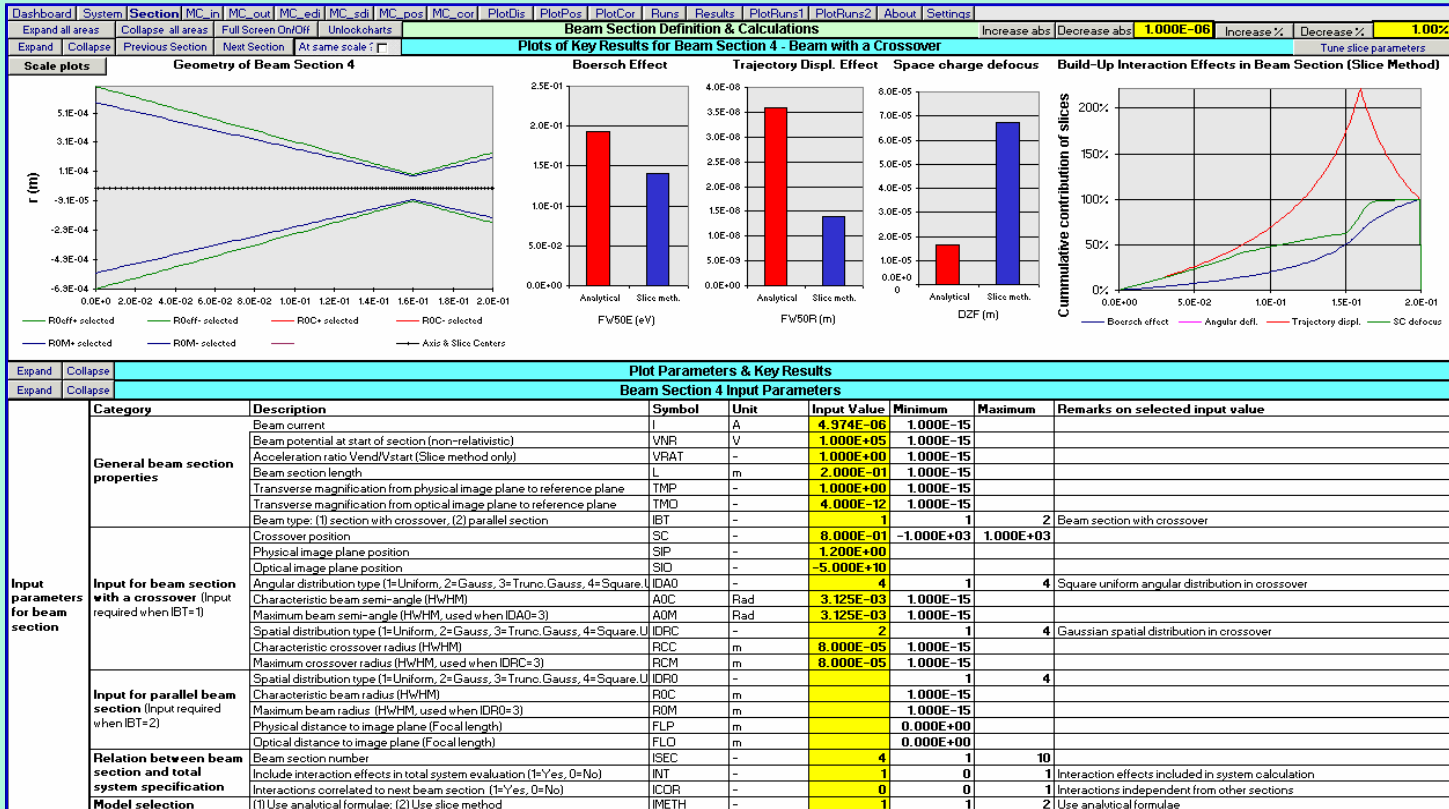
Plot scaling parameters		Linear scale (0) or logarithmic scale (2): 2		Reset automatic scaling		NSAM/NSEED selection		Minimum sample length / minimum beam radius all sections		Minimum sample length / maximum beam radius all sections		Minimum sample size at the target		Minimum total number of particles at the target	
Co-ordinate	Min scale	Max scale	Margin %	Min data	Max data	Set to default		5.00E+00	1,684	2.00E+00	732	100	201	5,000	10,083
Z	0.00E+00	7.20E-01	0%	0.000E+00	7.200E-01			=> NSAM_source >	1,684	=> NSAM_source >	732	=> NSAM_source >	201	=> NSAM_source >	5,073
F(Z)	1.60E-04	3.19E+01	0%	1.600E-04	3.193E-01			=> NTOT_source >	10,083	=> NTOT_source >	10,083	=> NTOT_target >	5,073	=> NTOT_target >	5,073

The analytical and slice method calculations are executed and stored on a per beam section basis. The total system results are derived by adding the results obtained for the different beam sections constituting the total system. Various controls are included to calculate the results for an individual beam section or for all sections in one go. The total system evaluation can be based on the analytical method only, the slice method only or a mix and match of the methods on a per beam section basis, referred to as the "selected results". In the default mode the program automatically selects the best method per beam section and the type of analytical equations used (that is the equations for a beam section with crossover or a parallel beam section). The *System* worksheet includes facilities to calculate and plot the analytical/slice method results for various user specified ranges of system input variables in order to analyze the dependency of the system performance on these parameters. The figure below shows some graphs from the *System* worksheet depicting the various contributions to the total probe size for an individual system input setting (top graphs) and as function of the beam current and beam voltage (bottom graphs).

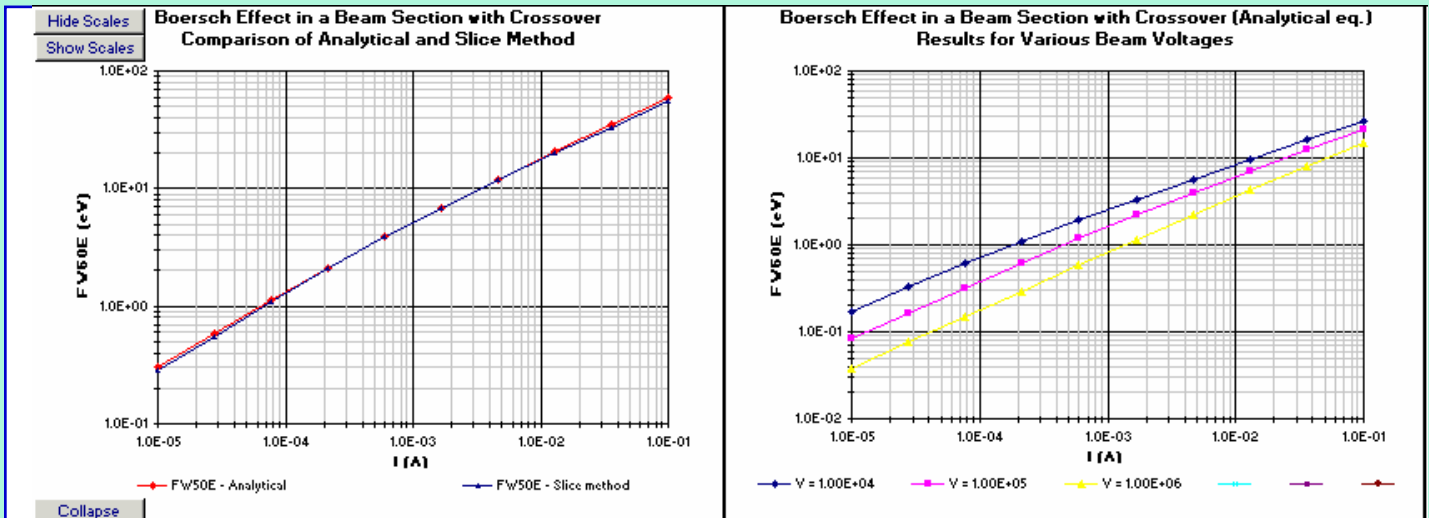


# INTERAC user interface components- Continued

**Section:** The *Section* worksheet provides the means to inspect the results of the analytical and slice method per beam section in more detail. The properties of the individual beam sections can be copied from the *System* worksheet. This input can be subsequently modified to analyze the dependency on the model parameters. The analytical and slice method calculations are dynamic, which means that the results are shown immediately after the input has been entered. The *Section* worksheet is used by the *System* worksheet to calculate the interaction effects in the individual beam sections. The figure below displays the top part of the *Section* worksheet with the input parameters and key results for the crossover section of the system defined in the *System* worksheet.



Ranges of results, denoted as *user curves* can be generated to assess the dependency of the Coulomb interactions effects on the beam current and beam voltage. These curves are calculated by means of control buttons and stored to the output areas on this worksheet. The data is plotted in various graphs. The figure shows some user curves depicting the the  $FW_{50E}$  energy spread generated in the crossover section as function of the beam current for different beam voltages.





## INTERAC user interface components- Continued

**Runs:** The worksheet *Runs* facilitates the file management of all user specified MC runs. The file ID's (that is the file names minus the standard extensions) corresponding to each run are listed on this sheet and associated with a unique run-number. The top part of the *Runs* worksheet is displayed in the figure below.

Full Screen On/Off		MC Run Jobs Specification										
MC run & series specification				System Input				MC program parameter setting				
Run no.	Series ID	DAT file minus ext. (max 10 char.)	SYS file minus ext. (max 10 char.)	I (uA)	V (10 kV)			NSAM	NSEED	DRIFTX		
1	Default	DEMO1	DEMO1	10	100			Automatic		DRIFT2		
2	01-test	DEMO1T1	DEMO1	100	100			200	100	DRIFT2		
3	01-test	DEMO1T2	DEMO1	100	100			500	40	DRIFT2		
4	01-test	DEMO1T3	DEMO1	100	100			1000	20	DRIFT2		
5	01-test	DEMO1T4	DEMO1	100	100			2000	10	DRIFT2		
6	01-test	DEMO1T5	DEMO1	100	100			5000	4	DRIFT2		
7	01-test	DEMO1T6	DEMO1	100	100			10000	2	DRIFT2		
8	01-test	DEMO1T7	DEMO1	100	100			20000	1	DRIFT2		
9	01-IS	DEMO1I1	DEMO1	1	100			Automatic		DRIFT2		
10	01-IS	DEMO1I2	DEMO1	2	100			Automatic		DRIFT2		
11	01-IS	DEMO1I5	DEMO1	5	100			Automatic		DRIFT2		
12	01-IS	DEMO1I10	DEMO1	10	100			Automatic		DRIFT2		
13	01-IS	DEMO1I20	DEMO1	20	100			Automatic		DRIFT2		
14	01-IS	DEMO1I50	DEMO1	50	100			Automatic		DRIFT2		
15	01-IS	DEMO1I100	DEMO1	100	100			Automatic		DRIFT2		
16	01-VS	DEMO1V5	DEMO1	10	5			Automatic		DRIFT2		
17	01-VS	DEMO1V10	DEMO1	10	10			Automatic		DRIFT2		
18	01-VS	DEMO1V20	DEMO1	10	20			Automatic		DRIFT2		
19	01-VS	DEMO1V50	DEMO1	10	50			Automatic		DRIFT2		
20	01-VS	DEMO1V100	DEMO1	10	100			Automatic		DRIFT2		
21	01-VS	DEMO1V200	DEMO1	10	200			Automatic		DRIFT2		
22	01-IS-D1	DEMO1I1D	DEMO1D1	1	100			Automatic		DRIFT1		
23	01-IS-D1	DEMO1I10D	DEMO1D1	10	100			Automatic		DRIFT1		
24	01-IS-D1	DEMO1I100D	DEMO1D1	100	100			Automatic		DRIFT1		

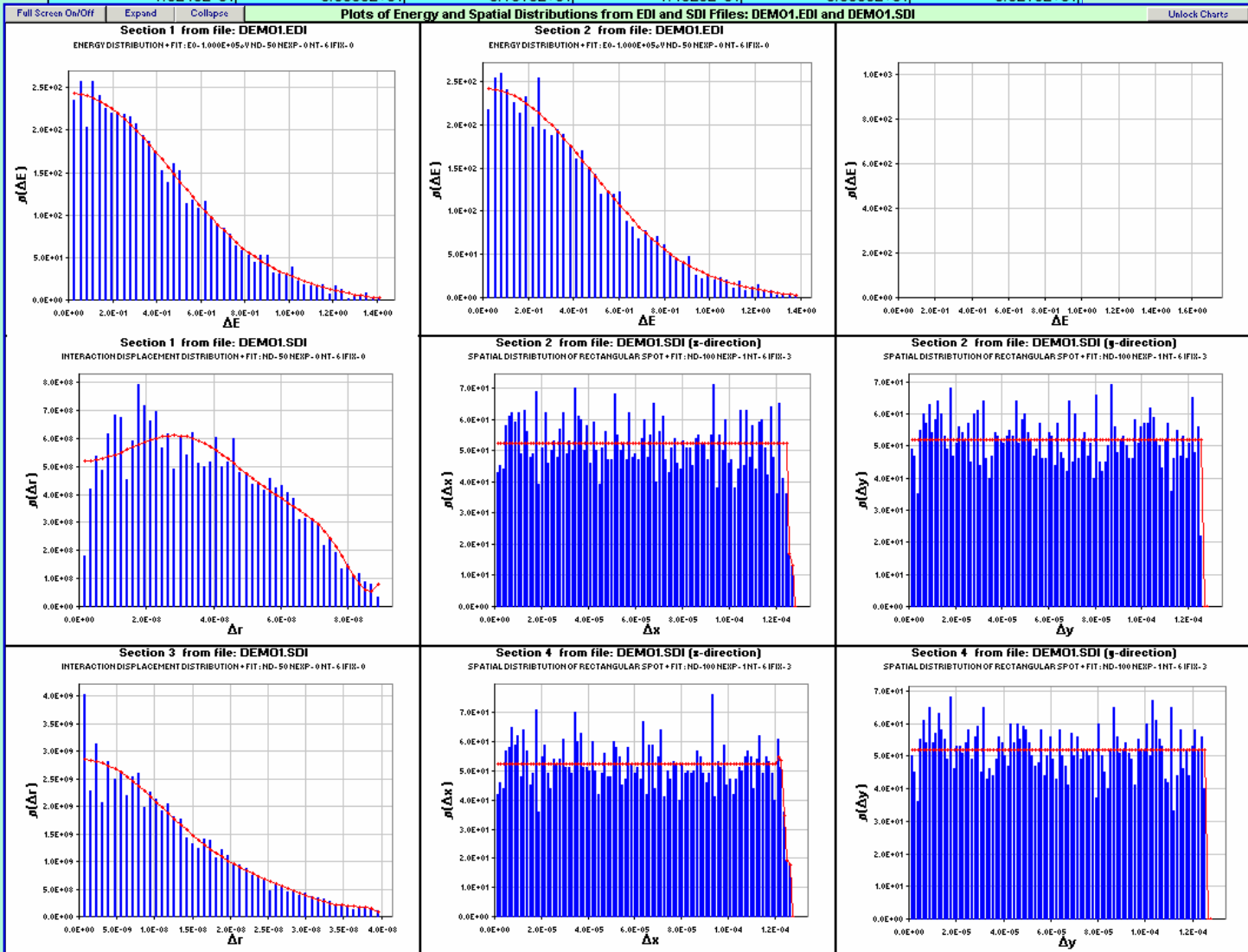
**MC-out:** The data read from the various MC input and output files can be imported by INTERAC and is stored in the worksheets *MC\_in* ('.DAT' and '.SYS' files containing the system and MC parameters input data), *MC\_out* ('.OUT' file containing the general output data), *MC\_edi* ('.EDI' file containing the energy distributions at the target), *MC\_sdi* ('.SDI' file containing the spatial distributions in the selected reference planes), *MC\_pos* ('.POS' file containing the lateral particle positions in the selected reference planes) and *MC\_cor* ('.COR' file containing the complete phase-space co-ordinates of all particles near the target). The figure below shows a selection of the data stored in the *MC\_out* worksheet. This worksheet provides the main results from an individual MC run and compares it to the corresponding results obtained from the selected analytical method.

Full Screen On/Off		Expand	Collapse	Data from MC OUT General Output File: DEMO1.OUT and Comparison with Analytical Results						
Data extracted from MC OUT Input file: DEMO1.OUT										
Category	Variable description	Identifier	Unit	Value	Selected analytical results					
					Value	Rel. dif: (MC-A)/MC				
Beam properties	Source type (1=Round, 2=Rectangular, 3=Multi, 4= Multi test)	ISRC	-	1						
	Final spot shape (1=round, 2= rectangular, 3=both RNDTBR and RECTBR used)	IFSSH	-	2						
	Final energy dis. shape (1=sym, 2= asy, 3=both SYMEBR and ASYEBR used)	IFESH	-	1						
	Axial coordinate of source	Z0	m	0.000E+00	0.000E+00					
	Axial coordinate end of last DRIFT section	ZT	m	7.200E-01	7.200E-01		0.0%			
	Beam curren at source	ISOURCE	A	1.000E-05	1.000E-05		0.0%			
	Beam curren through last aperture	ITARGET	A	5.000E-06	4.974E-06		0.5%			
MONTEC parameters	Beam voltage at source	VSOURCE	V	1.000E+05	1.000E+05		0.0%			
	Beam voltage in last DRIFT section	VTARGET	V	1.000E+05	1.000E+05		0.0%			
	No. particles in the sample at the source	NSAM-source	-	1.700						
	No. particles in the sample at the target	NSAM-target	-	850						
	Total no. particles at the target	NTOT-target	-	5.101						
	Relative statistical error in Fw50R - TBR	SE-FW50R	-	6.52%						
	Relative statistical error in Fw50E - EBR	SE-FW50E	-	6.24%						
Energy broadening (Boersch effect and Spatial broadening (Trajectory displacement effect))	PROCCO used (1=Yes, 0=No)	IPROCCO	-	1						
	Reduction in Fw50E through PROCCO	FSEFW50E	-	0.84%						
	FwHM energy distribution	FwHME	eV	1.087E+00	1.057E+00		2.9%			
	Fw50 energy distribution	Fw50E	eV	6.286E-01	6.161E-01		2.0%			
	FwHM displacement distribution	FwHMR	m	3.015E-08	3.051E-08		-1.2%			
	Average FwHM displ. Distr. in X and Y direction	(FwHMX+FwHMY)/2	m	3.561E-08						
	Fw50 displacement distribution	Fw50R	m	3.868E-08	4.568E-08		-15.3%			
Space charge effects	Axial coordinate of reference plane used in TBR/RNDTBR/RECTBR	ZREF	m	7.200E-01	7.200E-01		0.0%			
	Axial defocus	DZF	m	1.833E-05	2.079E-05		-11.8%			
Total spot resolution	FwHM of final spot	FwHMR	m		3.404E-08					
	Average FwHM of final spot in X and Y direction	(FwHMX+FwHMY)/2	m	2.437E-04						
	Fw50 of final spot	Fw50R	m		4.881E-08					
	D1288 edge width	d1288R	m	0.000E+00	5.409E-08		-100.0%			
	D2575 edge width	d2575R	m	1.881E-06	2.809E-08		6596.3%			

# INTERAC user interface components- Continued

**MC\_edi, MC\_sdi and PlotDis:** The energy and spatial distributions evaluated by Monte Carlo simulation can be imported by INTERAC and are stored in the worksheets *MC\_edi* and *MC\_sdi*. These results are plotted in the worksheet *PlotDis*. The figures below show a part of the data listed in the *MC\_edi* worksheet and the graphical representation of the distributions from the worksheet *PlotDis* respectively.

Data from MC EDI Energy Distribution File: DEMO1.EDI					
Section 1			Section 2		
ΔE	p(ΔE)	p(ΔE) <sup>fit</sup>	ΔE	p(ΔE)	p(ΔE) <sup>fit</sup>
2.8237E-02	2.3500E+02	2.4298E+02	2.7603E-02	2.1800E+02	2.4176E+02
5.6474E-02	2.5700E+02	2.4211E+02	5.5207E-02	2.5400E+02	2.4092E+02
8.4711E-02	2.0400E+02	2.4037E+02	8.2810E-02	2.5900E+02	2.3925E+02
1.1295E-01	2.5700E+02	2.3779E+02	1.1041E-01	2.4100E+02	2.3675E+02
1.4119E-01	2.4100E+02	2.3439E+02	1.3802E-01	2.2600E+02	2.3346E+02
1.6942E-01	2.2600E+02	2.3020E+02	1.6562E-01	2.1400E+02	2.2941E+02
1.9766E-01	2.2000E+02	2.2527E+02	1.9322E-01	2.3200E+02	2.2463E+02
2.2590E-01	2.2100E+02	2.1964E+02	2.2083E-01	1.9700E+02	2.1917E+02
2.5413E-01	2.1900E+02	2.1336E+02	2.4843E-01	2.5400E+02	2.1308E+02
2.8237E-01	2.1600E+02	2.0650E+02	2.7603E-01	1.9500E+02	2.0641E+02
3.1061E-01	2.0700E+02	1.9913E+02	3.0364E-01	1.8700E+02	1.9923E+02
3.3884E-01	1.9300E+02	1.9130E+02	3.3124E-01	1.9500E+02	1.9160E+02
3.6708E-01	1.8700E+02	1.8310E+02	3.5884E-01	1.8900E+02	1.8359E+02
3.9532E-01	1.7600E+02	1.7459E+02	3.8645E-01	1.7400E+02	1.7526E+02
4.2356E-01	1.5200E+02	1.6585E+02	4.1405E-01	1.6000E+02	1.6669E+02
4.5179E-01	1.3900E+02	1.5696E+02	4.4165E-01	1.7000E+02	1.5795E+02
4.8003E-01	1.6000E+02	1.4793E+02	4.6926E-01	1.5000E+02	1.4910E+02
5.0827E-01	1.5200E+02	1.3901E+02	4.9686E-01	1.4300E+02	1.4022E+02
5.3650E-01	1.1400E+02	1.3010E+02	5.2446E-01	1.1900E+02	1.3137E+02
5.6474E-01	1.1800E+02	1.2131E+02	5.5207E-01	1.2100E+02	1.2261E+02
5.9298E-01	1.0800E+02	1.1271E+02	5.7967E-01	1.1900E+02	1.1401E+02
6.2121E-01	1.1600E+02	1.0435E+02	6.0727E-01	1.2200E+02	1.0561E+02
6.4945E-01	9.7000E+01	9.6286E+01	6.3488E-01	8.8000E+01	9.7475E+01
6.7769E-01	9.0000E+01	8.8555E+01	6.6248E-01	8.1000E+01	8.9639E+01
7.0592E-01	8.5000E+01	8.1192E+01	6.9008E-01	6.8000E+01	8.2142E+01
7.3416E-01	7.7000E+01	7.4227E+01	7.1769E-01	7.8000E+01	7.5012E+01
7.6240E-01	6.3000E+01	6.7678E+01	7.4529E-01	6.9000E+01	6.8276E+01



# INTERAC user interface components- Continued

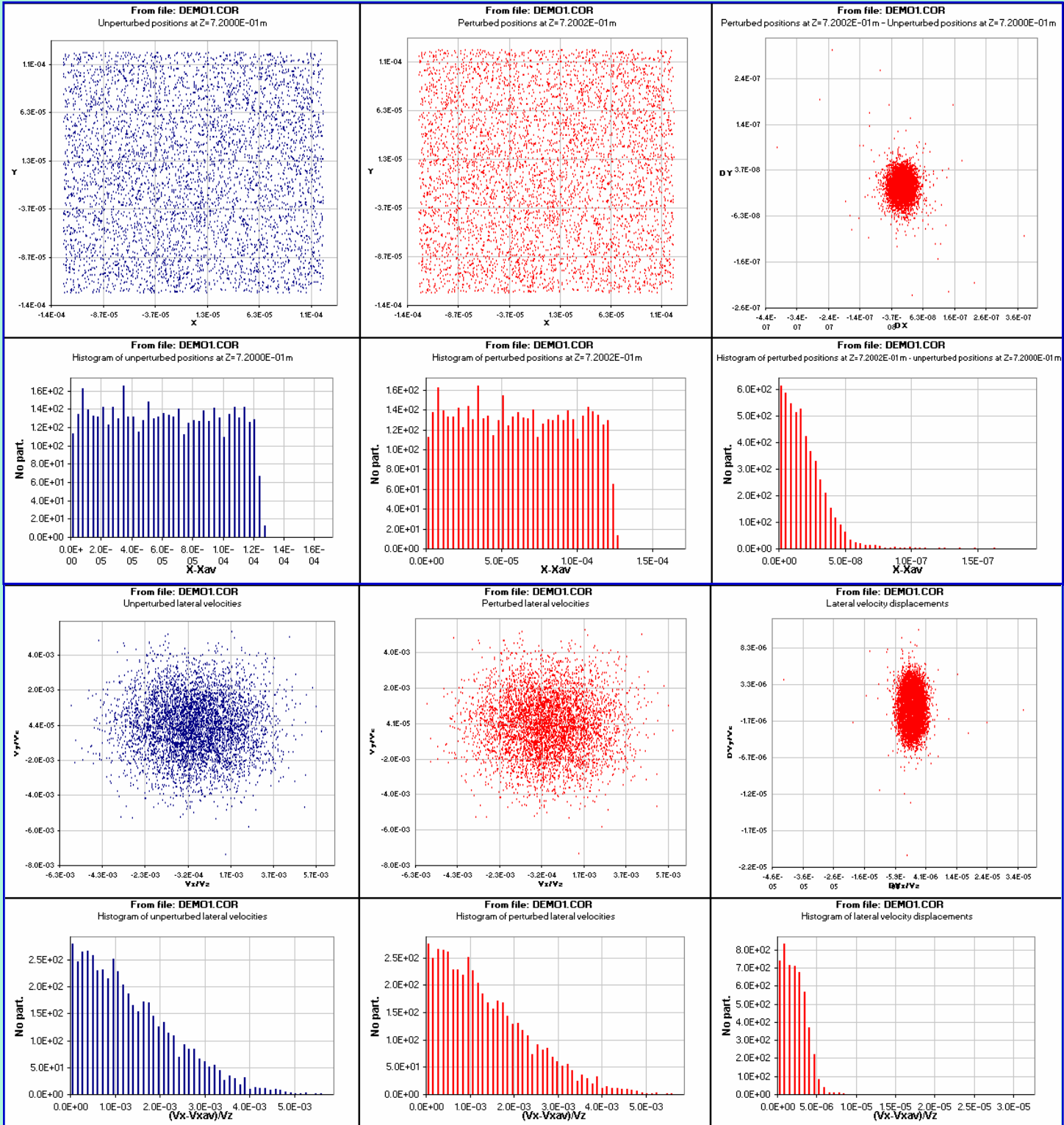
**MC\_pos and PlotPos:** The data from the MC '.POS' output file containing the lateral particle positions in selected reference planes near the target can be imported by INTERAC and is stored in the worksheet *MC\_pos*. This data is plotted in the worksheet *PlotPos*. The figures below show a part of the data listed in the *MC\_pos* worksheet and the corresponding plots in the worksheet *PlotPos* respectively. The blue dots refer to the unperturbed particle positions (without Coulomb interactions) and the red dots to the perturbed particle positions (with Coulomb interactions). The figure on the right hand side shows the displacements from the unperturbed positions and the figure on the left hand side and in the middle represent the actual spot without and with Coulomb interactions respectively.

Full Screen On/Off		Expand	Collapse	Data from MC POS (X,Y) Positions File: DEMO1.POS			
Section 1				Section 2			
Xperturbed	Yperturbed	Xunperturbed	Yunperturbed	Xperturbed	Yperturbed	Xunperturbed	Yunperturbed
-3.0772E-05	-1.0260E-04	-3.0739E-05	-1.0263E-04	-3.0767E-05	-1.0261E-04	-3.0735E-05	-1.0264E-04
-1.7141E-05	3.2083E-05	-1.7160E-05	3.2089E-05	-1.7156E-05	3.2079E-05	-1.7174E-05	3.2084E-05
-1.0573E-04	-6.1540E-05	-1.0571E-04	-6.1556E-05	-1.0569E-04	-6.1555E-05	-1.0567E-04	-6.1571E-05
1.4170E-05	-5.7728E-05	1.4177E-05	-5.7767E-05	1.4176E-05	-5.7764E-05	1.4183E-05	-5.7802E-05
-9.6991E-05	1.0032E-04	-9.7039E-05	1.0031E-04	-9.7045E-05	1.0030E-04	-9.7093E-05	1.0028E-04
-1.2491E-04	-4.9495E-05	-1.2491E-04	-4.9540E-05	-1.2487E-04	-4.9569E-05	-1.2487E-04	-4.9615E-05
-2.1453E-05	-5.1536E-05	-2.1507E-05	-5.1527E-05	-2.1494E-05	-5.1517E-05	-2.1548E-05	-5.1508E-05
-2.9503E-06	3.4079E-05	-2.9415E-06	3.4153E-05	-2.9498E-06	3.4149E-05	-2.9411E-06	3.4223E-05
-1.2236E-04	1.1835E-04	-1.2235E-04	1.1838E-04	-1.2233E-04	1.1834E-04	-1.2232E-04	1.1837E-04
-1.1918E-04	-4.4966E-05	-1.1924E-04	-4.5003E-05	-1.1921E-04	-4.4988E-05	-1.1927E-04	-4.5025E-05
-1.2474E-04	-7.4467E-05	-1.2474E-04	-7.4461E-05	-1.2472E-04	-7.4458E-05	-1.2472E-04	-7.4452E-05
-2.4053E-05	6.4314E-06	-2.4093E-05	6.4348E-06	-2.4059E-05	6.4545E-06	-2.4105E-05	6.5178E-06
-1.0436E-04	-1.7194E-05	-1.0435E-04	-1.7179E-05	-1.0435E-04	-1.7180E-05	-1.0434E-04	-1.7165E-05
-8.4723E-05	6.1932E-06	-8.4755E-05	6.2094E-06	-8.4734E-05	6.2085E-06	-8.4766E-05	6.2187E-06
-2.3663E-05	7.4008E-05	-2.3660E-05	7.3977E-05	-2.3660E-05	7.3968E-05	-2.3657E-05	7.3936E-05
-1.0418E-04	-1.0938E-04	-1.0423E-04	-1.1000E-04	-1.0421E-04	-1.0998E-04	-1.0426E-04	-1.1001E-04
-7.5938E-05	5.2869E-05	-7.5948E-05	5.2871E-05	-7.5948E-05	5.2879E-05	-7.5958E-05	5.2881E-05
-8.6323E-05	-1.1276E-04	-8.6307E-05	-1.1278E-04	-8.6305E-05	-1.1275E-04	-8.6289E-05	-1.1277E-04
-4.8225E-05	-1.9788E-05	-4.8152E-05	-1.9832E-05	-4.8199E-05	-1.9811E-05	-4.8126E-05	-1.9856E-05
-4.0554E-05	1.2161E-04	-4.0586E-05	1.2169E-04	-4.0563E-05	1.2163E-04	-4.0594E-05	1.2171E-04
5.7642E-05	4.1443E-05	5.7615E-05	4.1488E-05	5.7607E-05	4.1489E-05	5.7580E-05	4.1534E-05
6.0562E-05	3.1672E-05	6.0582E-05	3.1640E-05	6.0557E-05	3.1641E-05	6.0577E-05	3.1609E-05
-1.2942E-05	-1.0677E-04	-1.2941E-05	-1.0681E-04	-1.2934E-05	-1.0679E-04	-1.2933E-05	-1.0682E-04
-3.1120E-05	-7.5754E-05	-3.1086E-05	-7.5823E-05	-3.1095E-05	-7.5797E-05	-3.1061E-05	-7.5866E-05
-1.2263E-04	1.2025E-04	-1.2266E-04	1.2023E-04	-1.2263E-04	1.2019E-04	-1.2266E-04	1.2017E-04
2.8074E-05	9.7785E-05	2.8078E-05	9.7837E-05	2.8064E-05	9.7742E-05	2.8068E-05	9.7795E-05
6.2724E-06	7.7633E-05	6.2587E-06	7.7610E-05	6.2604E-06	7.7623E-05	6.2466E-06	7.7599E-05
-4.9037E-05	1.1033E-04	-4.9041E-05	1.1038E-04	-4.9064E-05	1.1036E-04	-4.9008E-05	1.1041E-04
-1.1007E-06	-5.1197E-05	-1.0620E-06	-5.1251E-05	-1.0815E-06	-5.1226E-05	-1.0428E-06	-5.1281E-05
1.3668E-05	1.1240E-04	1.3616E-05	1.1241E-04	1.3601E-05	1.1239E-04	1.3549E-05	1.1240E-04
9.9566E-05	9.0930E-05	9.9613E-05	9.0938E-05	9.9579E-05	9.0916E-05	9.9626E-05	9.0924E-05
-9.7673E-05	-5.8757E-06	-9.7679E-05	-5.8900E-06	-9.7665E-05	-5.8926E-06	-9.7671E-05	-5.9068E-06
7.8001E-05	-1.0205E-04	7.8044E-05	-1.0210E-04	7.8040E-05	-1.0205E-04	7.8083E-05	-1.0210E-04

Dashboard	System	Section	MC_in	MC_out	MC_edit	MC_sdi	MC_pos	MC_cor	PlotDis	PlotPos	PlotCor	Runs	Results	PlotRuns1	PlotRuns2	About	Settings
Plots of Positions from POS File: DEMO1.POS																	
Same scale similar plots: <input checked="" type="checkbox"/> X&Y axis same scale																	
Section 1U from file: DEMO1.POS																	
UNPERTURBED POSITIONS OF PARTICLES IN PLANE AT Z: 1.20000E-01(m)																	
Section 1P from file: DEMO1.POS																	
PERTURBED POSITIONS OF PARTICLES IN PLANE AT Z: 1.20000E-01(m)																	
Section 1 Displacements P - U from file: DEMO1.POS																	
Scale plot	Min scale	Max scale	Margin %	Min data	Max data	Scale plot	Min scale	Max scale	Margin %	Min data	Max data	Scale plot	Min scale	Max scale	Margin %	Min data	Max data
X	-1.37E-04	1.37E-04	5%	-1.250E-04	1.250E-04	X	-1.37E-04	1.37E-04	5%	-1.249E-04	1.250E-04	X	-4.33E-07	4.45E-07	5%	-3.923E-07	4.054E-07
Y	-1.37E-04	1.37E-04	5%	-1.250E-04	1.247E-04	Y	-1.37E-04	1.37E-04	5%	-1.249E-04	1.248E-04	Y	-4.33E-07	4.45E-07	5%	-2.419E-07	3.034E-07

# INTERAC user interface components- Continued

**MC\_cor and PlotCor:** The data from the MC '.COR' output file containing the complete phase-space co-ordinates of all particles near the target can be imported by INTERAC and is stored in the worksheet *MC\_cor*. This data is plotted in the worksheet *PlotCor*. The figures below show some of the graphs from the worksheet *PlotCor*. The blue dots and lines refer to the unperturbed particle co-ordinates (without Coulomb interactions) and the red dots and lines to the perturbed particle co-ordinates (with Coulomb interactions). The figures in the third column represent the displacements from the unperturbed co-ordinates, whereas the figures in the first and second column pertain to the actual co-ordinates without and with Coulomb interactions respectively.



# INTERAC user interface components- Continued

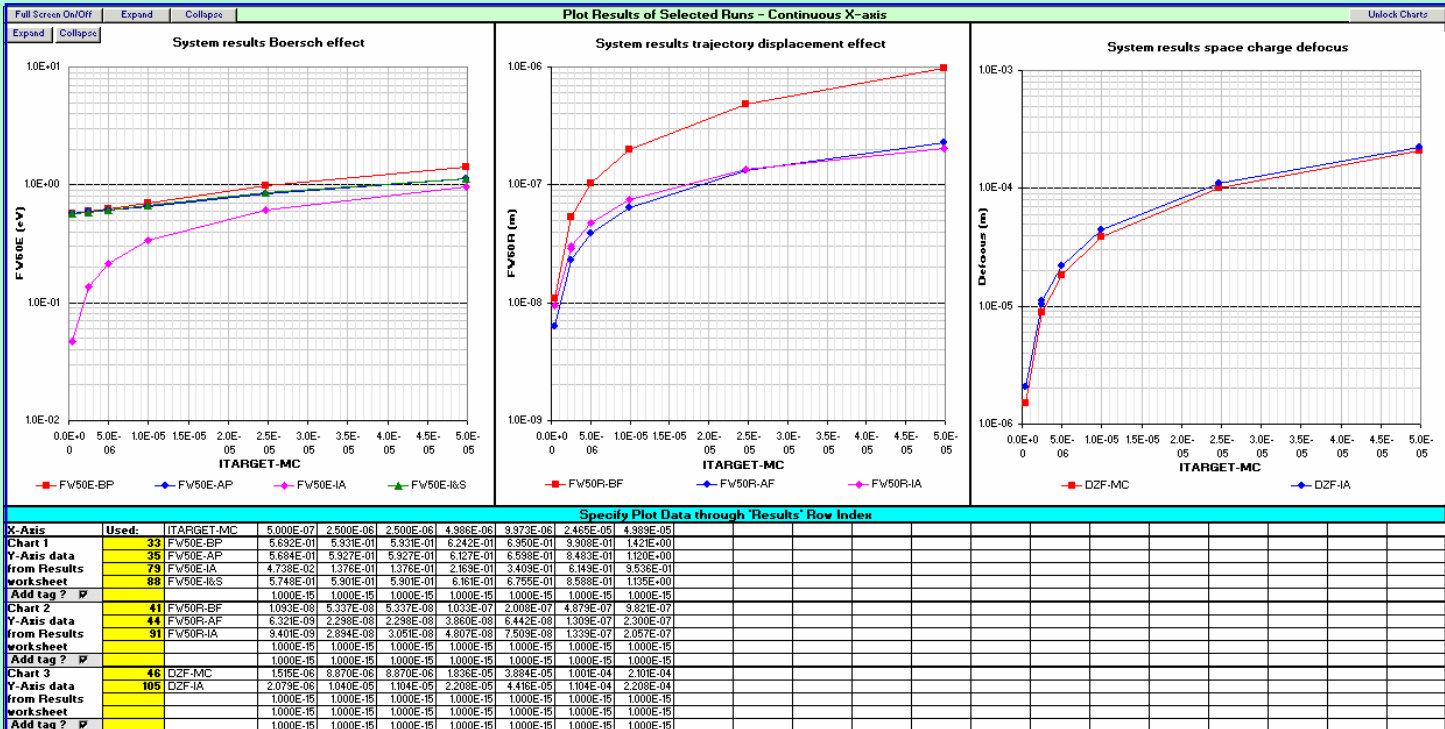
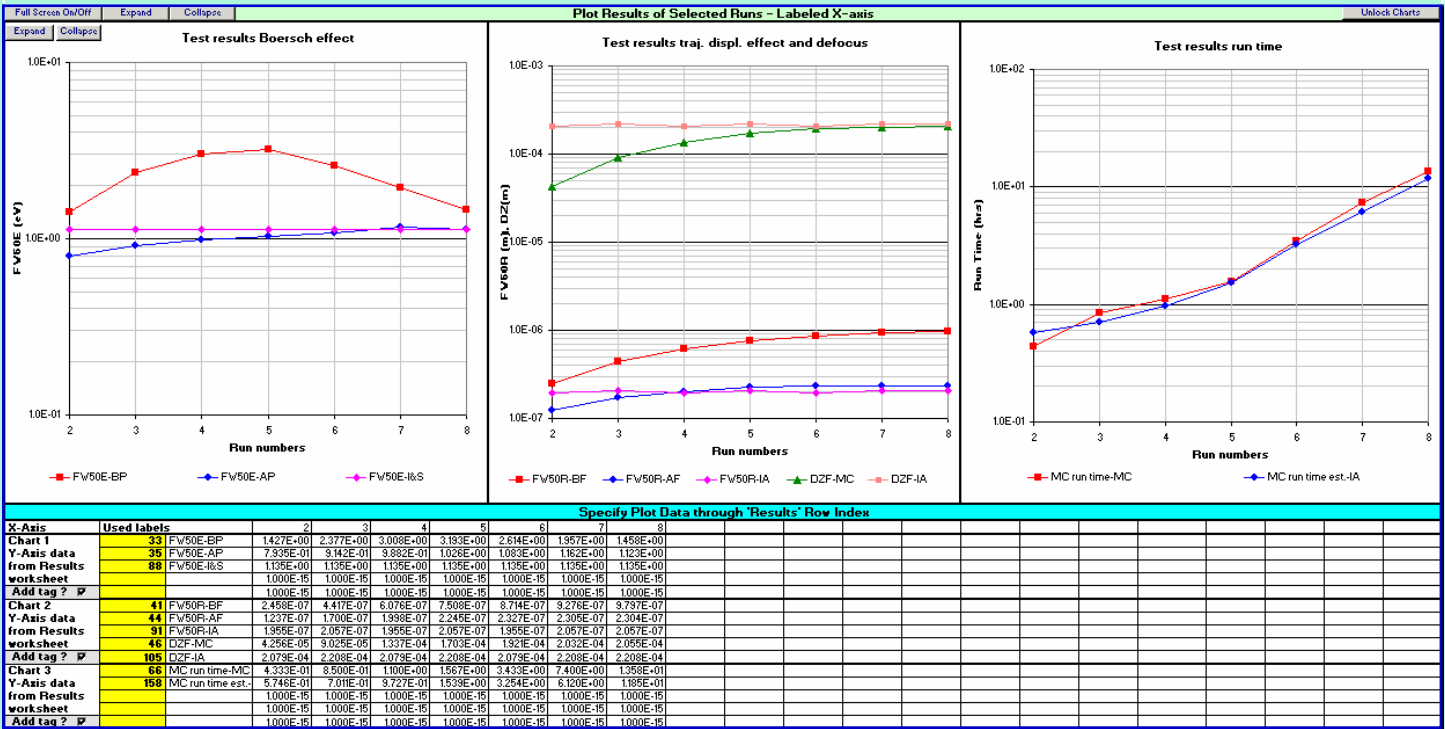
**Results:** The results of the various MC and analytical calculations are stored in the worksheet *Results* using the run-number as the primary key. Some of the data stored in the *Results* worksheet is displayed in the figure below. This data can be selected to generate the graphs in the *PlotRuns1* and *PlotRuns2*, which are shown on the next page.

Dashboard	System	Section	MC_in	MC_out	MC_edt	MC_sdl	MC_pos	MC_cor	PlotDis	PlotPos	PlotCor	Runs	Results	PlotRuns1	PlotRuns2	About	Settings	
Full Screen	Expand	Collpse	Zoom	MC Run Output Storage														
Parameter specification									Selected run on dashboard		Selected memory entry		Results Storage (Memory entries 1 - 200) =====>					
Specification		Selected run		Run: 1		Memory entry: 30		Run: 1		Run: 2		Run: 3						
	Y	Selected memory		30		Series: Default		Series: Systems		Series: Default		Series: D1-test		Series: D1-test				
		First memory entry		1		DEMO1.DAT		JEOL.DAT		DEMO1.DAT		DEMO11.DAT		DEMO12.DAT				
	Y	Last memory entry		30		DEMO1.SYS		JEOL.SYS		DEMO1.SYS		DEMO1.SYS		DEMO1.SYS				
Results read from Row			Symbol	Tag	Unit													
Beam properties	1	ISRC	-MC	-														
	2	IFSSHP	-MC	-														
	3	IFESHP	-MC	-														
	4	Z0	-MC	m		0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00	
	5	ZT	-MC	m		7.200E-01	3.810E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	7.200E-01	
	6	ISOURCE	-MC	A		1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	
	7	ITARGET	-MC	A		5.000E-06	1.620E-09	5.000E-06	5.000E-06	5.000E-06	5.000E-06	5.000E-06	5.000E-06	5.000E-06	5.000E-06	5.000E-06	5.000E-06	
	8	VSOURCE	-MC	V		1.000E+05	5.000E+03	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	
	9	VTARGET	-MC	V		1.000E+05	5.000E+04	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	1.000E+05	
MONTEC parameters	10	NSAM-source	-MC	-		1,700	500,000	1,700	200	500								
	11	NSAM-target	-MC	-		850	81	850	100	250								
	12	NTDT-target	-MC	-		5,101	1,056	5,101	9,995	9,990								
	26	SE-Fw50R	-MC	-		6.52%	26.54%	6.52%	2.71%	2.83%								
	27	SE-Fw50E	-MC	-		6.24%	12.83%	6.24%	4.56%	3.58%								
	28	IPROCCO	-MC	-		1	1	1	1	1								
	29	FSEFW50E	-MC	-		0.84%	0.19%	0.84%	44.41%	61.55%								
	30	FWHME	-MC	eV		1.087E+00	3.953E-01	1.087E+00	1.360E+00	1.568E+00								
	31	Fw50E	-MC	eV		6.286E-01	3.518E-01	6.286E-01	7.935E-01	9.142E-01								
MONTEC Interaction	36	FWHMR	-MC	m		3.015E-08	8.431E-10	3.015E-08	1.057E-07	1.415E-07								
	37	(FwHMX+FwHMY)2	-MC	m		3.561E-08	1.429E-09	3.561E-08	1.128E-07	1.602E-07								
	38	Fw50R	-MC	m		3.868E-08	2.471E-09	3.868E-08	1.237E-07	1.700E-07								
	45	ZREF	-MC	m		7.200E-01	3.810E-01	7.200E-01	7.200E-01	7.200E-01								
	46	DZF	-MC	m		1.833E-05	-5.059E-09	1.833E-05	4.256E-05	9.025E-05								
	47	TM-1	-MC	-														
	48	CS	-MC	m		N.A.	N.A.	N.A.	N.A.	N.A.								
	49	FwHMR	-MC	m			5.101E-06											
	50	(FwHMX+FwHMY)2	-MC	m		2.497E-04	5.701E-06	2.497E-04	0.000E+00	0.000E+00								
MONTEC total spot resolution	51	Fw50R	-MC	m			1.034E-05											
	52	d1288R	-MC	m		0.000E+00		0.000E+00	0.000E+00	0.000E+00								
	53	d2575R	-MC	m		1.881E-06		1.881E-06	0.000E+00	0.000E+00								
	54	FwHMR	-BF	m			5.102E-06											
	64	Start time	-MC	date and time		11:52:31 ON 27/ 1/2004	15:45:58 ON 27/ 1/2004	11:52:31 ON 27/ 1/2004	16:26:5 ON 26/ 1/2004	16:26:13 ON 26/ 1/2004								
	65	End time	-MC	date and time		11:52:47 ON 27/ 1/2004	18:18:59 ON 27/ 1/2004	11:52:47 ON 27/ 1/2004	16:26:13 ON 26/ 1/2004	16:26:28 ON 26/ 1/2004								
66	MC run time	-MC	min		2.667E-01	1.940E+02	2.667E-01	1.333E-01	2.500E-01									
Results from anal Row			Symbol	Tag	Unit													
INTERAC beam properties at the target	68	Itarget	-IA	A		4.974E-06	1.603E-09	4.974E-06	4.974E-05	4.974E-05								
	69	Ytarget	-IA	Y		1.000E+05	5.000E+04	1.000E+05	1.000E+05	1.000E+05								
	70	Lsystem	-IA	m		7.200E-01	3.810E-01	7.200E-01	7.200E-01	7.200E-01								
	78	FWHME	-IA	eV		3.238E-01	1.995E-02	3.238E-01	1.448E+00	1.448E+00								
INTERAC Interaction effects	79	Fw50E	-IA	eV		2.169E-01	1.620E-02	2.169E-01	9.536E-01	9.536E-01								
	80	GamEFE	-IA	-		1.530E+00	1.239E+00	1.530E+00	1.605E+00	1.605E+00								
	87	FWHME	-IS	eV		1.057E+00	3.938E-01	1.057E+00	1.804E+00	1.804E+00								
	88	Fw50E	-IS	eV		6.161E-01	3.898E-01	6.161E-01	1.135E+00	1.135E+00								
	89	GamEFE	-IS	-		1.847E+00	1.011E+00	1.847E+00	1.730E+00	1.730E+00								
	90	FWHMR	-IA	m		3.051E-08	4.740E-11	3.051E-08	1.605E-07	1.605E-07								
	91	Fw50R	-IA	m		4.568E-08	6.500E-11	4.568E-08	1.955E-07	1.955E-07								
	92	d1288R	-IA	m		5.041E-08	7.244E-11	5.041E-08	2.102E-07	2.102E-07								
	93	d2575R	-IA	m		2.659E-08	3.790E-11	2.659E-08	1.135E-07	1.135E-07								
	94	GamEHT	-IA	-		1.222E+00	9.739E-01	1.222E+00	1.283E+00	1.283E+00								
105	DZF	-IA	m		2.079E-05	6.309E-10	2.079E-05	2.079E-04	2.079E-04									
106	M-1	-IA	-		-6.150E-05	-1.886E-06	-6.150E-05	-6.189E-04	-6.189E-04									
107	CS	-IA	m/Rad^3		0.000E+00	1.855E-21	0.000E+00	0.000E+00	0.000E+00									
INTERAC total spot resolution	114	FWHM-Gauss	-IA	m		0.000E+00	5.633E-07	0.000E+00	0.000E+00	0.000E+00								
	115	FWHM-Airy	-IA	m		9.372E-10	4.521E-11	9.372E-10	9.372E-10	9.372E-10								
	116	FWHM-SpherAb	-IA	m		7.099E-09	5.260E-05	7.099E-09	7.099E-09	7.099E-09								
	117	FWHM-ChromAbSrc	-IA	m		0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00								
	118	FWHM-ChromAbBE	-IA	m		0.000E+00	0.000E+00	0.000E+00	0.000E+00	0.000E+00								
	119	FWHM-TD	-IA	m		3.051E-08	4.740E-11	3.051E-08	1.605E-07	1.605E-07								
	120	FWHM-DefocusSC	-IA	m		1.000E-15	7.876E-11	1.000E-15	1.000E-15	1.000E-15								
	121	FWHM-SpherAbSC	-IA	m		0.000E+00	1.396E-25	0.000E+00	0.000E+00	0.000E+00								
	122	FWHM-TotalGeom	-IA	m		7.288E-09	5.271E-05	7.288E-09	7.288E-09	7.288E-09								
	123	FWHM-TotalInter	-IA	m		3.052E-08	7.663E-10	3.052E-08	1.605E-07	1.605E-07								
124	FWHM-Total	-IA	m		3.404E-08	5.271E-05	3.404E-08	1.627E-07	1.627E-07									
125	Fw50-Gauss	-IA	m		0.000E+00	3.983E-07	0.000E+00	0.000E+00	0.000E+00									
126	Fw50-Airy	-IA	m		9.743E-10	4.699E-11	9.743E-10	9.743E-10	9.743E-10									
127	Fw50-SpherAb	-IA	m		7.099E-09	5.260E-05	7.099E-09	7.099E-09	7.099E-09									



# INTERAC user interface components- Continued

**PlotRuns1 and PlotRuns2:** The results of the various MC and analytical calculations are stored in the worksheet *Results* using the run-number as the primary key. The worksheets *PlotRuns1* and *PlotRuns2* provide the capability to compare selected results from different runs, as shown in the figures below.



## Prices

The MonTec Particle Optics Simulation Tools package is brought to the market by Caneval BV. The complete package includes the INTERAC and MC run time program versions. For users who want to run the MC program as a stand-alone application, the MC run time version can be ordered separately. The FORTRAN source code of the MC program is not included in the standard licenses, but can be ordered at an additional charge.

MonTec Educational Licenses are available at a reduced price and can be ordered by any educational establishments on the understanding that it will not be used for commercial purposes. Caneval BV is entitled to refuse a license upon request or refuse an extension of the license when improper use of the license is suspected.

The table below gives the prices for the different licenses.

<b>All prices in Euro</b>	<b>MonTec complete package: INTERAC and MC run time version</b>	<b>Monte Carlo Simulation program MC run time version</b>	<b>Additional charge for Monte Carlo Simulation program MC source code</b>
<b>Commercial license</b>	<b>7,000</b>	<b>5,000</b>	<b>10,000</b>
<b>Educational license</b>	<b>3,500</b>	<b>2,500</b>	<b>5,000</b>

All prices are for single use local licenses and do not include shipping and taxes. Prices are subject to change without notice.

See the MonTec License Agreement for additional terms and conditions

## Further information

For further information on the software provided by MonTec or for ordering the software, please send an email to [montec@caneval.com](mailto:montec@caneval.com)